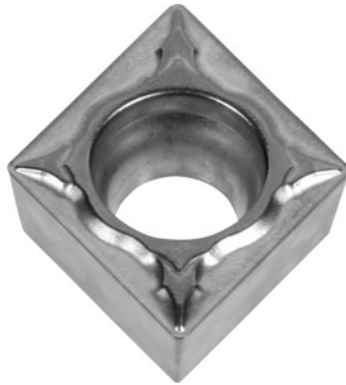


Garant**Indexable insert for turning CC.T 09T304, for finish machining, Grade: CU7010****Order data**

Order number	260058 CU7010
GTIN	4045197667403
Item class	21G

Technical description

Cutting speed v_c main application	90 - 210 m/min
Chip breaker	SS
Cutting speed v_c secondary application	80 - 140 m/min
Cutting conditions	continuous
Secondary application	M
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 2.5 mm
Grade	CU7010
Finishing/roughing assignment	Finishing

Tool material	Cermet
Coating	uncoated
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning